Made Effective:

Manager's Notice

Manville Pipe Plant
March 25, 1968

Environmental Control

Effective April 1st the use of protective equipment such as ear muffs and respirators will become mandatory in designated areas. The compulsory use of protective equipment applies to all personnel be they supervisory or hourly employees as well as visitors, vendors, etc.

A. **Warehouse**

Any person entering railroad cars will wear respirators.

B. **Forming End** - When the following equipment is operating respirators shall be used:

1. N.P.I. mixing platforms.
2. All Pipe Machine cross walks over the back vat.
3. While feeding fiber into the willows.

Ear protection shall be used:

1. In the grinding portion of the Ball Mill.
2. When operating the scrap grinder.
3. The Forming Control Operation Station on #1, #2, and #4 Machines.
4. The Extractor Station on #1 and #4 Machines.

C. **Finishing Area**

Respirators shall be used:

1. In the BSRT packaging area when placing fittings and couplings into boxes.
2. When sanding or sawing in the Specialty Area.

Ear protection shall be used in the area of:

1. Mono Saw
2. UPL #2
3. The Large Boring Mill
4. The Large Hawthorne
5. The 2 MOA Lathes
6. The Small Radial Drill
7. Swing Saw #33
8. The K & C Lathe Lines
9. The K & C Saw
10. The Axelson Lathe
11. The Large Radial Drill
12. The UPL Line (Except the Unit Makers)
13. The DeWalt Saw
14. Large Slash Saw

Note: If the main north aisle is used for walking through only then ear muffs are not required.

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D. Plant General

Respirators shall be worn by all personnel entering the following areas:

1. All dust collectors.
2. All fiber bins or mixers.
3. All Pipe Machine bucket elevator pits.

E. Visitors

1. Visitors shall be issued ear muffs which during a normal tour shall be worn if they stop by #1 Machine.
2. At the end of the presentation in our Laboratory, visitors shall be advised that for the remainder of the tour they must wear ear muffs.

F. General Comments

The success of this program will depend upon all supervisory personnel cooperating not only to the fullest extent, but to go beyond that what is asked. We must make the program part of our lives by setting a good example.

Obviously, there will be areas of judgement. The guide to follow is: We must do all possible to protect our employees and ourselves - the decision will follow logically from that.

Also, these instructions are not restrictive - any employee who desires protective equipment at any time for areas not herein indicated shall be issued same.

HEINZ ENGEL
PLANT MANAGER

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