PLAINTIFF'S EXHIBIT

UNION CARBIDE CORPORATION
Mining and Metals Division
Operations Department

270 Park Avenue
New York, New York 10017

MEMORANDUM

TO: Messrs. J. F. Emerson
F. H. Larrison, Jr.

November 9, 1971

COPY TO: Messrs. R. J. Klotzbach
J. W. Rawlings
Milton Stern

SUBJECT: RG-244 Expansion

This is confirmation of our recent conversations on the above subject.

1. In view of the present and expected sales, we should expand our operation from the present three shifts, five days to three shifts, seven days as soon as is practical.

2. We should proceed with the expansion of the facility as described in the recent Scope Review for Phase I, that is, the $63,000- Working Budget item to expand the facility from the present capacity of 700 tpy to 1,000 tpy.

3. Engineering Department will instigate plant tests on a new machine expected to be capable of increasing the viscosity of RG-244. If the test work is successful, the plant should release additional working budget funds to cover the purchase and installation of this machine. The cost is expected to be in the range of $5,000.

L. P. Twichell

LPT:SW

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Union Carbide 178

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