BCC: J. L. Myers
T. P. Norris
File

UNION CARBIDE CORPORATION · METALS DIVISION · P. O. BOX 579 · NIAGARA FALLS, N.Y. 14302 · TEL: 716-278-3376



July 25, 1980

Mr. C. R. Stephens
Divisional Purchasing Agent
Chemical & Polymer Purchasing
3M Center
P. O. Box 33327
St. Paul, MN 55133

Dear Mr. Stephens:

This is to acknowledge receipt and approval of your specification RM 11-0001-4681-8, "RG-144" (RESIN GRADE) asbestos dated 1/9/80.

Thank you for your continued use of "Calidria" asbestos products.

Very truly yours,

R. E. Byrne, Jr.
Manager-Asbestos Technology

REB:dal

Purchasing/3M

3M Center
PO Box 33327
St. Paul, Minnesota 55133
612/733 1110
Telex 29 7023
TWX 910 563 3712

DAL/F-5

June 6, 1980

Mr. T. P. Norris
Union Carbide Corporation
Metals Division
100 Ocean Gate
10th Floor
Long Beach, CA 90802

Dear Tom

Attached please find our revised specification for the following:

RM 11-0001-4681-8

"RG-144" (RESIN GRADE) ASBESTOS

This revision is in final form and is for your retention. We would appreciate receiving a reply to this letter indicating receipt and acceptance by June 30, 1980.

If you are not now an active 3M supplier, we would still appreciate your reply in order that we might maintain a current log of approved sources for the future.

Sincerely

C. R. Stephens

C. R. Stephens
Divisional Purchasing Agent
Chemical and Polymer Purchasing

CRS/lec

Attachments

P.S. Tom, this is a letter such as was sent to Mr. Hassan Khatami on February 13, 1980. Per our conversation earlier today, your promised early response will be greatly appreciated.

Form 6330-1-F PWO

1116

3M

PURCHASED MATERIAL SPECIFICATION

RM. 14681
(11-0001-4681-8)
ISSUE DATE 1/9/80

SUPERSEDES: 5/26/70

PRODUCT DESIGNATION "RG-144" (Resin Grade) Asbestos

REASON FOR REISSUE:

To update the specification format.

I-PROPERTIES:

Acceptance Requirements:

PROPERTY	LIMITS
Moisture Content, % by weight	2.0 maximum
Refractive Index at 25°C.	1.54-1.56

Typical (Descriptive):

PROPERTY	DESCRIPTION OR VALUE
Oil Absorption (DOP), Lbs./100 Lbs.	100
pH in Water	9.5
Specific Gravity	2.45
Form	Fibrous powder
Color	Light gray
Dry Bulk Density, Lbs./cu. ft.	4
Shipping Density, Lbs./cu. ft.	12

Should the supplier anticipate making or make any change(s) in product formulation, raw materials, basic methods of manufacturing, or approved manufacturing facilities of product, written approval must be obtained from 3M prior to acceptance of any 3M purchase order incorporating this specification by reference.

II-SHIPPING REQUIREMENTS:

Packaging:

Container - Multiwalled bag with sealed polyethylene overwrap, 35 Lbs. net.

It will be the Vendor's responsibility to conform to requirements of the Department of Transportation and all other agencies which may have jurisdiction for packaging, marking and shipment of this material.

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II-SHIPPING REQUIREMENTS: (Cont'd)

Freight Classification:

Desc.: Asbestos Shorts.

Packing List:

A packing list, protected from moisture, shall be securely attached to a container in each shipment.

Markings:

Each bag is to be clearly identified, 1/2 inch or larger, on the side with the following information:

1. 3M Co. RM Number
2. 3M Co. Purchase Order Number
3. Vendor Lot Number
4. Weight-gross, tare & net
5. Name of Material
6. H-2-0-0

Issued by: Jan Clayton - Purchasing, 3M Center
JC/mt

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