PLAINTIFF'S EXHIBIT

UC-3945

UNION CARBIDE

Calidria ASBESTOS

UNION CARBIDE CORPORATION · METALS DIVISION · P. O. BOX 579 · NIAGARA FALLS, N.Y. 14302 · TEL: 716-278-3376

CALIDRIA ASBESTOS FOR A HIGH-BUILD DIP COATING PLASTISOL

The following plastisol formulation is suggested for dip coating where high-build is desired.

	Parts By Weight
BAKELITE Vinyl Resin QYKV-2	100
FLEXOL Plasticizer DOP	25
FLEXOL Plasticizer 1010	50
Flexol Plasticizer GPE	5
Mark LL Stabilizer*	2
"Calidria" RG-144 or RG-244	1-5

The asbestos content may be varied depending on the viscosity level and degree of thixotropy required. About 1/2 as much RG-244 is needed to produce the same viscosity as RG-144. RG-244 produces lower color levels in the plastisol.

A bake of 10 minutes at 350°F should be sufficient to cure the coating.

*Product of Argus Chemical Company

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