PLAINTIFF'S EXHIBIT

UC-5421

PRODUCT BULLETIN DRYWALL ACCESSORY PRODUCTS	PREMIX JOINTING COMPOUND	BULLETIN NO: J-[illegible] DATE: 11-20-74 PAGE: 1 of 2
APPROVALS:	PRODUCING PLANT: JACKSONVILLE	CANCELS: J-[illegible] DATE: 9-16-73

BULLETIN RM-J	DESCRIPTION	%	POUNDS	GALLONS
221	Whiting	61.60	4000	
047	Asbestos SG 210	.92	60	
442	Tale, Nytal 200	1.54	100	
036	Calite 434	1.54	100	
745	Thickener W/C 228	.25	16	
200	Kaltese	.08	5	
330	PV Alcohol	.16	10	
493	Pol 10 SBP	.06	4	
470	PVA Emulsion 4.40% on solids	5.11	332	36
	Water	26.05	1750	210 ~~
284	Oleic Acid	.37	24	
450	Triethanolamine	.19	12	
267	Odorless Mineral Spirits	1.23	80	12.5
191	Red Oxide Color		0.25	4.2
	TOTAL	100.00	6493.25	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin J-2.
2. Add Red Oxide color to the water and mix for one minute before addition of other items (RM J-191). Two ounces Red Oxide color per batch.
3. Filling: 4 gal. 45# gross; 5 gal. pails: 69# gross.

QUALITY CONTROL:

TM-1	Viscosity, 150 gm cylinder @ 5 sec.	14 to 16 cm
TM-6	Application	Equal to Standard
TM-7	Workability	Equal to Standard

Union Carbide trial exhibit UC-5421: Product Bulletin: Premix Jointing Compound Formula and Manufacturing Instru… Published by AsbestosClaims.Law
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